



## UOM (Unit Of Measure)

There are two types of locations supported in PACESETTER I(PSI): picking and bulk. Unit Of Measure logic involves Purchase Orders(PO), Storage and Customer Orders(CO).

QB only supports purchasing in UOM of EACH. Therefore purchasing involves ordering units(EACH) and then receiving CASES or MCASES(master cases) and doing the conversion. Storage of case quantities is common but this UOM is not able to be recognized in QB. Subsequently, picking orders is complicated by determining where and what to pick in relation to the UOM issues.

Inventory UOM is addressed by a UOM table. This table allows any unit of measure to be described and the relationship to EACH provided.

Description	UOM Multiplier
CASE12	12
MCASE4_12	48
CASE8	8

A Purchasing UOM is assigned to all items or can selected at time of receiving.

All QB POs are in units. When receiving POs the order UOM is displayed along with the purchasing UOM. During receiving, the operator can select to receive either UOM, EACH or appropriate packing UOM, CASE12. Which ever is selected, that is the UOM and qty that will be tracked throughout the PSI system.